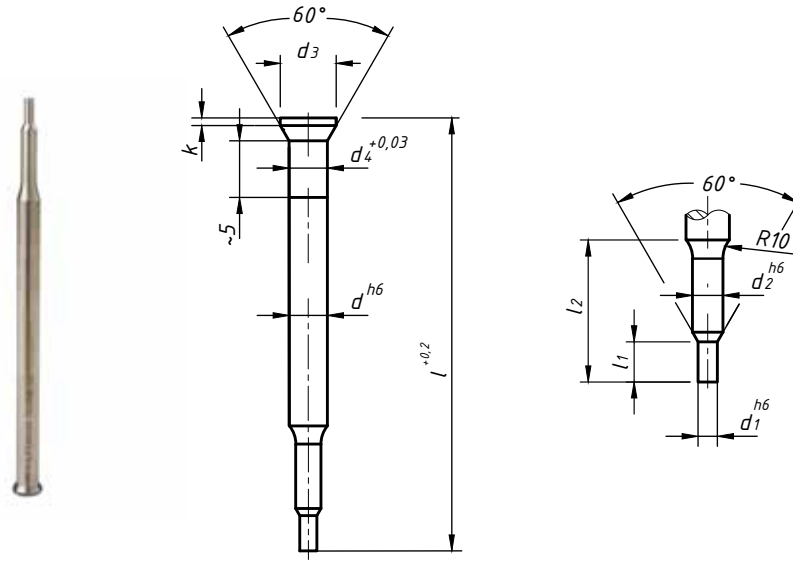


132.



MATERIAL	BODY HARDNESS	HEAD HARDNESS	MATERIAL CODE
HSS: 1.3343	64 ± 2 HRC	53 ± 3 HRC	M2 (HSS)

132.									
Diş ölçüsü	d1 + 0,02	d3	d	d2 + 0,01	d4	k	l + 0,5		l1
M2	1,1	4,5	3,0	1,65	d+0,03	0,5	72	Different sizes are available upon request.	1,5
M2,5	1,5			2,10					2,0
M3	1,8			2,55					2,5
M4	2,3	5,5	4,0	3,35	d+0,04	1,0	82	Different sizes are available upon request.	3,0
M5	3,0	6,5	5,0	4,25					3,0
M6	3,6	8,0	6,0	5,10					3,0
M8	4,9	10,0	8,0	6,85					4,0

ORDER EXAMPLE	
Punch Code	: 132.
Diameter (d=3,0)	: 0300.
Length (l=72)	: 072.
Diameter (d1=1,8)	: 0180.
Length (l1=2,0)	: 02.
Material Code	: M2
Order Code	: 132.0300.072.0180.02.M2