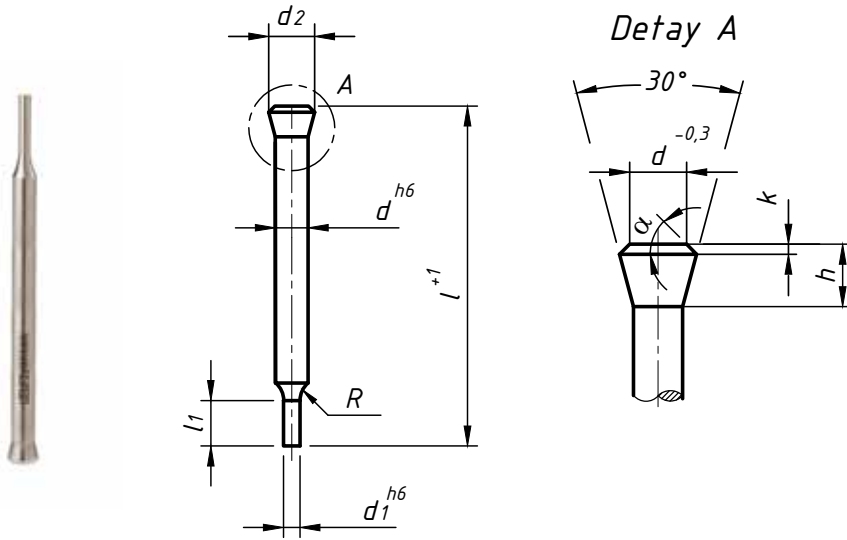


141.



MALZEME CİNSİ	GÖVDE SERTLİĞİ	ŞAPKA SERTLİĞİ	MALZEME KODU
HWS %12 Cr: 1.2379	62 ± 2 HRC	50 ± 3 HRC	A2 (HWS)
HSS: 1.3343	64 ± 2 HRC	53 ± 3 HRC	M2 (HSS)
TOZ METAL: ASP 2023	64 ± 2 HRC	53 ± 3 HRC	PM (PM4)
PVD KAPLAMA: TiN / TiAlN / TiCN			

141.

d	d2	d - 0,3	h	k	a	l1			d1	l + 1		
						13	19	25	Min. Max.	80	90	100
5,0	8,55	5,0	7,0	1,0	28,0	•	•		1,60 - 4,95	•	•	•
6,0	9,75	6,0	8,0			•	•		2,40 - 5,95	•	•	•
8,0	12,8	8,0	10,0		23,0	•	•	•	3,20 - 7,95	•	•	•
10,0	15,9	10,0	12,0		20,0		•	•	4,50 - 9,95	•	•	•
13,0	20,2	13,0	15,0	1,5	22,0		•	•	6,00 - 12,95	•	•	•
16,0	24,6	16,0	18,0				•	•	8,00 - 15,95	•	•	•
20,0	30,7	20,0	22,0		25,0		•	•	10,00 - 19,95	•	•	•
25,0	34,4	25,0	21,0				•	•	12,00 - 24,95	•	•	•

SİPARİŞ ÖRNEĞİ

SİPARİŞ ÖRNEĞİ

Zimba Kodu : 141.	Zimba Kodu : 141.
Çap (d=5,0) : 0500.	Çap (d=8,0) : 0800.
Boy (l=80) : 080.	Boy (l=80) : 080.
Çap (d1=2,1) : 0210.	Çap (d1=4,0) : 0400.
Boy (l1=7) : 13.	Boy (l1=19) : 19.
Malzeme Kodu : M2	Malzeme Kodu : A2
Sipariş No : 141.0500.080.0210.13.M2	Sipariş No : 141.0800.080.0400.19.A2