

210.

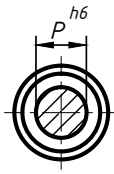
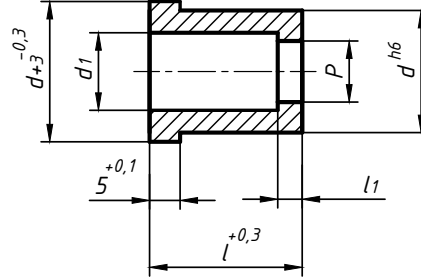
211.

212.

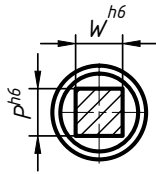
213.

214.

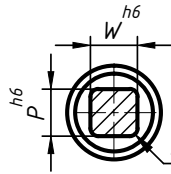
215.



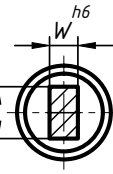
210.



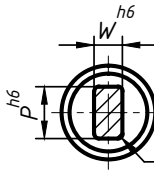
211.



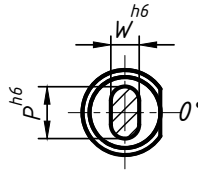
212.



213.



214.



215.

MALZEME CİNSİ	GÖVDE SERTLİĞİ	ŞAPKA SERTLİĞİ	MALZEME KODU
HWS %12 Cr: 1.2379	62 ± 2 HRC	50 ± 3 HRC	A2 (HWS)
HSS: 1.3343	64 ± 2 HRC	53 ± 3 HRC	M2 (HSS)
TOZ METAL: ASP 2023	64 ± 2 HRC	53 ± 3 HRC	PM (PM4)
PVD KAPLAMA: TiN / TiAlN / TiCN			

210. 211. 212. 213. 214. 215.

d	l1			l							P		P / W		d1	R
	S	A	B	20	22	25	28	30	32	35	Min. Max.	Min. Max.	Min. Max.	Min. Max.		
8	4	8		•	•	•	•	•	•	•	1,50 - 3,20	- -	- -	- -	4,0	Talep üzerine farklı radyus ölçülerinde üretilmektedir.
10	4	8		•	•	•	•	•	•	•	1,50 - 5,00	1,20 - 5,00	1,20 - 5,00	1,20 - 5,00	6,0	
13	5	8		•	•	•	•	•	•	•	1,50 - 7,20	2,00 - 7,20	2,00 - 7,20	2,00 - 7,20	8,0	
16	5	8		•	•	•	•	•	•	•	5,00 - 8,80	2,40 - 8,80	2,40 - 8,80	2,40 - 8,80	9,5	
20	5	12	20	•	•	•	•	•	•	•	7,00 - 11,00	3,20 - 11,00	3,20 - 11,00	3,20 - 11,00	12,0	
22	6	12	20	•	•	•	•	•	•	•	9,00 - 14,00	4,00 - 14,00	4,00 - 14,00	4,00 - 14,00	15,0	
25	6	12	20	•	•	•	•	•	•	•	11,00 - 16,50	4,80 - 16,50	4,80 - 16,50	4,80 - 16,50	17,5	
32	6	12	20	•	•	•	•	•	•	•	13,00 - 20,00	5,50 - 20,00	5,50 - 20,00	5,50 - 20,00	21,0	
38	8	12	20	•	•	•	•	•	•	•	16,00 - 26,00	6,40 - 26,00	6,40 - 26,00	6,40 - 26,00	27,0	
40	8	12	20	•	•	•	•	•	•	•	16,00 - 26,00	6,40 - 26,00	6,40 - 26,00	6,40 - 26,00	27,0	

SİPARİŞ ÖRNEĞİ	SİPARİŞ ÖRNEĞİ
Zımba Kodu : 210.	Zımba Kodu : 214.
Çap (d=10,0) : 1000.	Çap (d=13,0) : 1300.
Boy (l=25) : 025.	Boy (l=30) : 030.
Çap (P=4,0) : 0400.	Çap (P=6,0 / W=3,0) : 0600.0300.
Boy (l1=4,0) : 4.	Boy (l1=5,0) : 5.
	R (R=2,0) : R2.0.
Malzeme Kodu : M2	Malzeme Kodu : A2
Sipariş No : 210.1000.025.0400.4.M2	Sipariş No : 214.1300.030.0600.0300.5.R2.0.A2