

220.

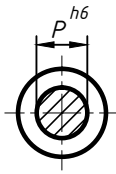
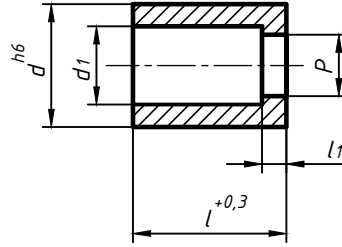
221.

222.

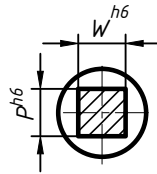
223.

224.

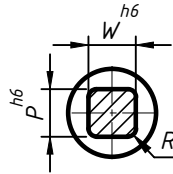
225.



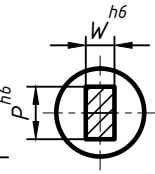
220.



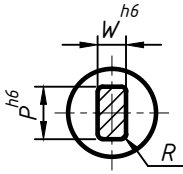
221.



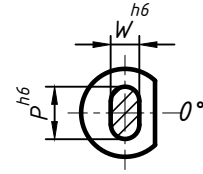
222.



223.



224.



225.

MALZEME CİNSİ

HWS %12 Cr: 1.2379

HSS: 1.3343

TOZ METAL: ASP 2023

PVD KAPLAMA: TiN / TiAlN / TiCN

GÖVDE SERTLİĞİ

62 ± 2 HRC

64 ± 2 HRC

64 ± 2 HRC

ŞAPKA SERTLİĞİ

50 ± 3 HRC

53 ± 3 HRC

53 ± 3 HRC

MALZEME KODU

A2 (HWS)

M2 (HSS)

PM (PM4)

220. 221. 222. 223. 224. 225.

d	l1			l								P		P / W		d1	R
	S	A	B	16	20	22	25	28	30	32	35	40	Min. Max.	Min. Max.			
8	4	8		•	•	•	•	•	•	•	•		1,0 - 4,0	1,0 - 4,0		4,4	Talep üzerine farklı radyus ölçülerinde üretilmektedir.
10	4	8		•	•	•	•	•	•	•	•	•	2,0 - 6,0	1,2 - 6,0		6,4	
13	5	8		•	•	•	•	•	•	•	•	•	3,0 - 8,0	1,5 - 8,0		8,4	
16	5	8		•	•	•	•	•	•	•	•	•	5,0 - 10,0	2,0 - 10,0		10,6	
20	5	12	20	•	•	•	•	•	•	•	•	•	7,0 - 12,0	3,0 - 12,0		12,6	
22	6	12	20	•	•	•	•	•	•	•	•	•	8,0 - 14,0	3,0 - 14,0		14,6	
25	6	12	20	•	•	•	•	•	•	•	•	•	10,0 - 16,0	3,0 - 16,0		16,6	
32	6	12	20	•	•	•	•	•	•	•	•	•	15,0 - 20,0	4,0 - 20,0		20,6	
38	8	12	20	•	•	•	•	•	•	•	•	•	19,0 - 36,0	5,0 - 26,0		26,6	
45	8	12	20	•	•	•	•	•	•	•	•	•	25,0 - 35,0	6,0 - 35,0		36,0	
50	8	12	20	•	•	•	•	•	•	•	•	•	33,0 - 40,0	7,0 - 40,0		41,0	
56	8	12	20	•	•	•	•	•	•	•	•	•	38,0 - 45,0	8,0 - 45,0		46,0	

SİPARİŞ ÖRNEĞİ

Zımba Kodu : 220.

Çap (d=10,0) : 1000.

Boy (l=25) : 025.

Çap (P=4,0) : 0400.

Boy (l1=4,0) : 4.

Malzeme Kodu : M2

Sipariş No : 220.1000.025.0400.4.M2

SİPARİŞ ÖRNEĞİ

Zımba Kodu : 224.

Çap (d=13,0) : 1300.

Boy (l=30) : 030.

Çap (P=6,0 / W=3,0) : 0600.0300.

Boy (l1=5,0) : 5.

R (R=2,0) : R2.0.

Malzeme Kodu : A2

Sipariş No : 224.1300.030.0600.0300.5.R2.0.A2