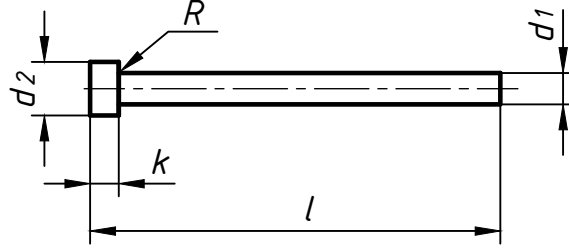


401.



MALZEME CİNSİ	GÖVDE SERTLİĞİ	ŞAPKA SERTLİĞİ	MALZEME KODU
1.2210 Takım Çeliği	60 ± 2 HRC	35 ± 3 HRC	WS
1.2344 Sıcak İş Çeliği	45 ± 3 HRC	35 ± 3 HRC	NWS

401.

d g6	d1-0,2	R	k-0,05	l+2						
				100	125	160	200	250	315	
2,0	4,0	0,3	2,0	●	●	●	●			
2,2				●	●	●	●			
2,5	5,0			●	●	●	●	●		
2,7				●	●	●	●			
3,0	6,0		●	●	●	●	●			
3,2			●	●	●	●	●			
3,3			●	●	●	●	●			
3,5			●	●	●	●	●			
4,0	7,0		●	●	●	●	●			
4,2			8,0	●	●	●	●	●	●	
4,5				●	●	●	●	●	●	
5,0				10,0	●	●	●	●	●	●
5,5	●				●	●	●	●	●	
6,0	12,0		0,5	5,0	●	●	●	●	●	●
7,0		●			●	●	●	●	●	
8,0		●			●	●	●	●	●	
10,0		●			●	●	●	●	●	
12,0	20,0	0,8		7,0	●	●	●	●	●	●

SİPARİŞ ÖRNEĞİ

İtici Pim Kodu : 401.
Çap (d=4,0) : 0400.
Boy (l=160) : 160.
Malzeme Kodu : WS
Sipariş No : 401.0400.160.WS

SİPARİŞ ÖRNEĞİ

İtici Pim Kodu : 401.
Çap (d=8,0) : 0800.
Boy (l=125) : 125.
Malzeme Kodu : NWS
Sipariş No : 401.0800.125.NWS